

Smart Meter

[Smart Meter]



[Smart Grid]

Usage

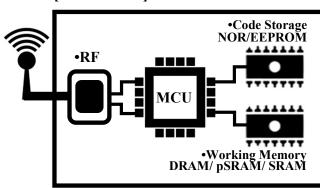
Billing, Management

Data

Collector

000

[Traditional]



Working Memory

1) DRAM/pSRAM

. Byte basis access

. Refesh required

. No refresh required . Byte basis access

. Low cost

. Volatile

. Fast speed

. Expensive

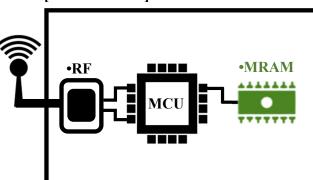
2) SRAM

1) NOR

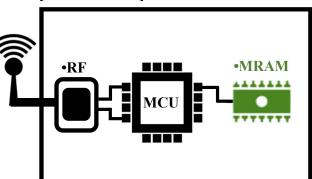
Code Storage

- . Non-Volatile
- . Page basis access
- . Security Feature
- . Slower speed than RAM
- 2) EEPROM
 - . Non-Volatile
 - . Byte basis access
 - . very slow write speed

 - . Limited write endurance
 - →Not adequate for OTA update . Volatile
- **X** OTA (Over The Air)
 - ; Remotely controlled software update



[with MRAM]



MRAM

- . Works for both of Code Storage and Working Memory
- . Fast speed like SRAM, much shorter write time than NOR
- . Byte basis access
- . Security Feature
- . Non-Volatile
- . Good for OTA update

. Measuring&Reporting

- Energy consumption

Smart Meter

Smart Meter

- Power quality

End User

. Real time read

- . Price policy
- Peak time, Day and Season
- . Survey energy use

Service

Provider

- 2 memory ICs can be replaced by 1 MRAM
- Fast Speed, Security feature
- Byte basis accessibility makes software more efficient. Smaller density required
- Less program update time, Less power consumption
- Safe from sudden power failure, Short recovering time



Multi-Functional Printer

[Multi-Functional Printer]



* Multi-Functional Printer has SRAM for storing log data such as copy, print, scan and fax history. Log data is small and frequently written.

To prevent data loss at power failure, **it accommodates a battery** to supply power to SRAM during power outage because SRAM is volatile memory.

Flash memory (NOR/NAND) is too slow to work as a data logging memory.

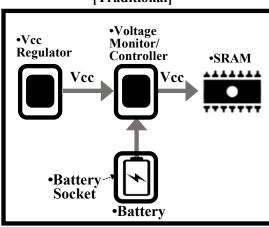
[Example of Battery Backed SRAM]



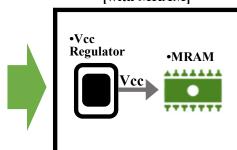
Disadvantages of Battery backed SRAM system

- 1) Additional 3 components are necessary. Extra cost.
- ; Voltage monitor/Controller, Battery Socket, Battery
- 2) Battery life is variable, depending much on temperature.
- ; Nominal life time is 4~7 years depending on SRAM standby current consumption.
- 3) Complexed assemble process due to socket and battery
- 4) Socket connection is vulnerable.
- 5) Battery maintenance is necessary.
- 6) Complicated ROHS regulations compliance due to battery.

[Traditional]



[with MRAM]



* Some cases use nvSRAM instead of battery backed SRAM.

But they still need a super capacitor to supply power to nvSRAM at power failure

because nvSRAM requires certain time to copy data from SRAM array to non-volatile memory array at power failure.

- Fast speed to work as a data logging memory
- Eliminate voltage controller, battery and battery socket
- No capacitor needed
- Safe from sudden power failure, Short recovering time
- Longer retention time (10years vs. 7years)



Embedded Computer (Industrial PC)

[Embedded Computer]



[Board Example]



• What is embedded Computer (Industrial PC)?

- . Similar with Desktop PC but optimized for special purpose, mainly for industrial system control.
- . Program is embedded in SOC in some cases.
- . Equipped with Battery backed SRAM.

Purpose of Battery Backed SRAM

- . Critical data back up
- . Store data-log to recover from power failure
- Embedded PC also can use nvSRAM.

 But super capacitor is still required to supply power to nvSRAM at power failure.

•Vcc Nonitor/Controller •Battery-Socket •Battery

•Vcc Regulator •MRAM

- Eliminate voltage controller, battery and battery socket
- No capacitor needed
- Safe from sudden power failure, Short recovering time
- Longer retention time (10years vs. 7years)
- Security Features



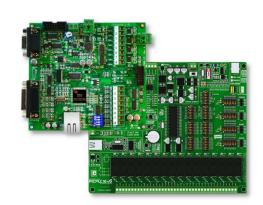
PLC (Programmable Logic Controller)

[PLC]

[PLC Board Example]



[Traditional]



[with MRAM]

Back up Memory
MRAM

•Data Memory •Data Memory DRAM ***** Output Output Port Input Input Port Port **►** Relav Switch Temp. Sensor Solenoid **Pressure Sensor** ► Motor **Proximity Sensor** Socket

Back up Memory SRAM

• What is PLC?

- . An industrial computer control system that monitors the state of input devices and control the state of output devices based on a customized program in real time.
- . It has many of input ports to receive various input devices' signals as well as many of output ports to send signals to control machines.→
 Factory Automation
- . It is **equipped with Battery backed SRAM** for quick data backup at power failure.
- . Modern PLC uses **super capacitor** with non-volatile RAM to back up critical data along with PLC program because battery requires maintenance and it has ROHS issues.
- . Usually Super Capacitor can supply power for 100ms, so Flash (NOR/NAND) is not considered for back up memory due to long write time.
 - Eliminate battery and battery socket
 - No capacitor needed
 - Safe from sudden power failure
 - Short recovering time
 - Longer retention time (10 years vs. 7 years)



Network Router/ Switch

[Network Router/ Switch]

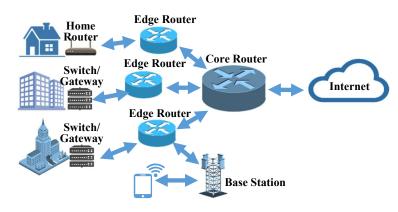


[Router/Switch B'd]

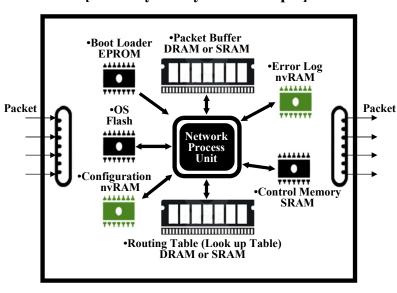


What is Network Router/ Switch?

- . Switch is a hardware that connects devices on a network by using packet switching to receive and forward data to the destination device.
- . Router is a hardware that finds fastest way to transfer packets to the destination and processes packets on various purposes.



[Memory Subsystem example]

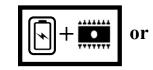


- Boot Loader : EPROM, Stores Boot Loader (initialize hardware, find kernel and execute)
- OS Memory : Flash, Stores Operating System in compressed image form
- Configuration Memory: nvRAM, Stores Configuration Information (Hardware/Software arrangement for each functional block, exact information of what the system is made up of)
- Packet Buffer: DRAM or SRAM, Stores packet during packet throughput time.
- Routing Table: DRAM or SRAM, Stores information of external network environment and various path to destination.
- Control Memory: SRAM, Stores packet header for processing based on policy (Queuing, Prioritizing, Statistics...)
- Error Log memory : nvRAM, Stores error logs

*****nvRAM

nvRAM can be either one of Battery backed SRAM or nvSRAM with Supercapacitor.

Both of them can be replaced with MRAM



+



- Simple architecture, easy maintenance
- No battery, no capacitor needed
- Longer retention time (10 years vs. 7 years)
- Immediate data back up at power failure
- Short recovering time



Portable Ultrasound Scanner

[Portable Ultrasound Scanner]

[Block Diagram]

 Configuration Memory NOR/nvRAM

Printer **◄**

Storage ◀ Disk/NAND



Data Acquisition

•Image/Report Memory SRAM/nvRAM

• What is Ultrasound Scanner?

- . Ultrasound-based diagnostic medical device that is used to visualize muscles, tendons, and other internal organs for their size, structure, and any pathological lesions.
- . Sending pulses of sound into a material and detecting reflected sound wave, then measuring and calculating the waves and turn them into a real time images.

• Configuration Memory : NOR or nvRAM

Stores Identification and Configuration Information of outer hardware. Non-Volatility is a must to prevent data lost at power failure.

• Image/Report Memory: SRAM or nvRAM

Stores images and corresponding report data.

Non-Volatility is good to have to save data from flat battery.

*****nvRAM

Keyboard/Cursor

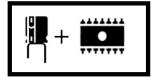
Transducer

nvRAM can be nvSRAM with Supercapacitor.

It can be replaced with MRAM

- No battery, no capacitor needed
- No limit on endurance, No wear-out life time
- Fast speed for image buffer
- Immediate data back up at power failure
- Long data retention time (10 years)











Pachinko/ Gaming Machine

[Pachinko/ Slot Machine]



[Pachinko Board]



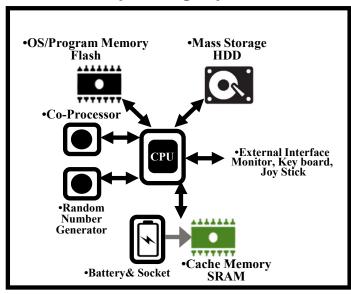
What is Pachinko?

It is a type of mechanical-electronical game, originated in Japan. It is a mixture of slot machine and pinball, which is regarded as recreational arcade game but is actually a gambling.

As of 2015, Japan's pachinko market revenue is more than that of combined revenue of Las Vegas, Macau, and Singapore.

Front Video Processing Display Output Display Display

[Block Diagram]



- Cache Memory: Battery backed SRAM
- . Stores critical data, runtime processing data, machine states, and configuration data.
- . Critical data: number of winning outcome, payout, coin-in amounts, player's game record, timer
- . Data should be kept even at power failure. Battery backed SRAM is used.
- → Replaced with MRAM
- Eliminate battery and battery socket
- Easy maintenance
- Immediate back up at power failure



RAID System/ Data Storage/ Data Center

[Raid System/ Data Center]

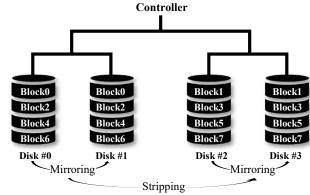


[RAID Controller B'd]

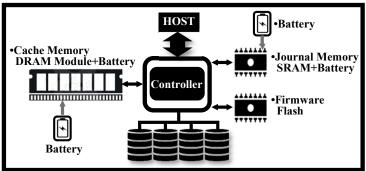


• What is RAID system?

- . Redundant Array of Inexpensive Disks
- . Increasing reliability of storage system by data mirroring. Prevent system failure
- . Reducing disk access time by data striping. Increase overall speed



[Traditional]



| • Journal Memory

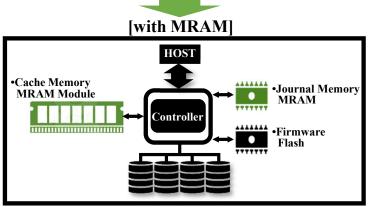
- . Storing log and critical data such as completion of data write, parity write, fail log, Etc.
- . Non-volatility is a must.
- . At power failure, controller refers to Journal memory and figure out where to start to recover.
- . For efficiency and reliability, dedicated memory is required.
- . Small size of data, frequent write operation
- . Battery backed SRAM or nvSRAM with super capacitor -> replaced with MRAM

Cache Memory

- . Temporarily stores data for quicker processing.
- . Data is written to cache memory first then written to HDD when controller is not busy.
- . Host and controller can work on other task due to cache memory.

Significant performance increase.

- . To prevent data lost at power failure, battery backed memory module (nvDIMM) is used.
- . vice versa at restart. Long recovering time → replaced with MRAM
- Eliminate battery backed nvDIMM and battery backed SRAM
- No capacitor needed
- Simple maintenance
- Longer retention time (10 years)
- Immediate data back up at power failure





[nvDIMM]

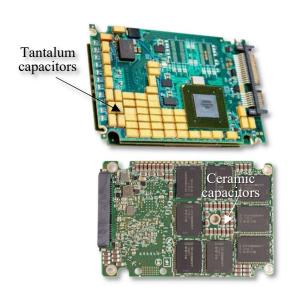
Enterprise SSD

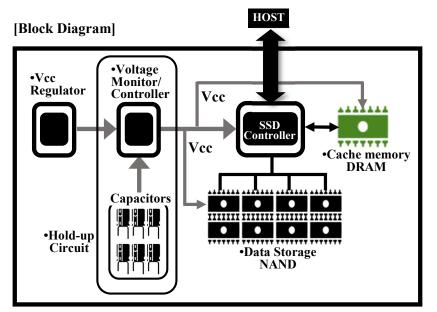
[Enterprise SSD]



What is Enterprise SSD?

- . Enterprise SSD provides better speed, reliability and life time than consumer SSD so that it can be used in server, data center and other mission critical applications.
- At sudden power failure, all data that is in process(inflight data), not being written to NAND, will be lost which will result in data-corruption. In order to prevent this situation, Enterprise SSD is equipped with power hold up circuit which supplies power during back up inflight data to NAND.
- . Hold up circuit consists of Voltage monitor/controller and bunch of capacitors for energy storage.





• Cache Memory : DRAM

- . Stores FTL table (Flash Translation Table) and meta data (data that describe stored data). ; FTL and meta data are periodically backed up to NAND.
- . Temporarily stores data for quicker processing

• MRAM replaces DRAM

- . No need to periodically back up FTL table and meta data to NAND → Improving system speed and NAND life time.
- . No-need to back up data in cache memory at power failure \rightarrow Decrease the amount of energy storage for back up.
- Reducing required amount of capacitors
- Increasing NAND life time
- Short recovering time



Etc. - Data Logging Purpose

Data Logging

Data Logging is a process of collecting and storing critical data over time.

The data is regarding;

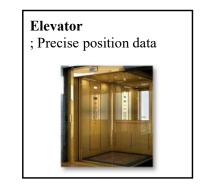
- events for tracking
- environmental parameters
- other data for analyzing purpose
- history of usage
- status of machine
- Fast write speed and high rewrite endurance are required for data logging memory.

- No battery, no capacitor needed
- Fast write time
- No limit on endurance
- Immediate data back up at power failure

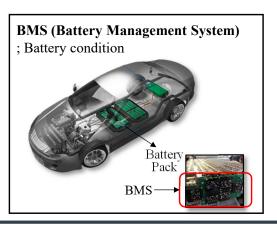






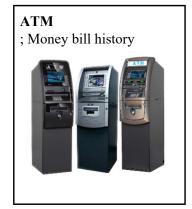


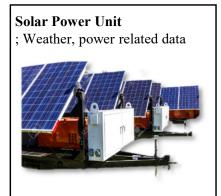














Application	Detail Application	Example		Customers
			Japan	FANUC, Muratec, SHIMASEIKI, Mitsubishi
	Factory/ Industrial		EMEA	B&R Automation, Siemens, Dan foss, ABB, Scheider Electric, ZOLLNER
	Automation— (CNC, —ServoMotor) PLC Embroidery Machine		China	Xiamen Haiwell technology, Vmmore ctrl&tech, Shenzhen UniMAT Automation Technology, Hengqiang, Zhejiang Mind Robotization&Quipment
Industrial	Broadcast Infrastructure 3D camera Commercial • FingerPrint Reader(Scanner)		Japan	Sony
& Commercial			US	Harmonic, CASA SYSTEMS
			China	3D World
			Korea	AddPac, K2E
			US	HID(Lumidigm), ZVETCO, ib Biometrics, Secugen, ZKTECO
			EMEA	Smurf Bio, Fingerprints, IDEX
			Korea	Suprema, Nitgen, K&J, PJ Electronics



Application	Detail Application	Example		Customers
	Commercial	ONE COLUMN	EMEA	WINCOR NIXDORF
	ATM/Cash MachineCash CounterCounterfeit Detector		China	GrgBanking, Feng Hui Jia, Saint Fluence, Kangyi
			Japan	NEC Abiko
	Commercial		US	Verifon, Dejavoo, Equinox, Exadigm
			EMEA	Ingenico
Industrial &			China	Itwell, Ronga, Prochip, Rongda, PAX, XGD, LANDI, Lakala
Commercial			Korea	E2S, PosBank, Hanasis
	Commercial · Calculator · Laser stage lighting · Audio products&systems · Video Recorder	Extra production of the state o	Japan	Casio, Canon, YAMAHA
			US	HARMON KARDON, BOGEN COMMUNICATIONS
		Naming of the state of the stat	China	GD Han's Yueming, Shenzhen Ray Photonics
		40°444	Taiwan	USOUND



Application	Detail Application	Example		Customers
		A .	Japan	NEC
		Samura	US	Planar
		SC1602A RS232 LCD Module	EMEA	Philips
Industrial &	Display Display DID(Digital Information Display) LED Artwork		China	DWIN, Boruan, Topway, Wincomtech, Huibang, Wuxi TIANREN ELECTRONIC, eView, Kinco, Liliput, CORE TECHNOLOGY ON THE HAILANG, Equal, Laisee, Apexls, Bako, MR LED, On-Bone software, Absen LED, Sage LED
		The Control of the Co	Taiwan	Winstar, Sunlike, Microtips, Raystar, Nexcom, Lanner, WEINVIEW
			Korea	LG, warecube, Galaxia electronics, Basic Tech, Media INT
Commercial	SmartGrid (Smart Meter,Power Meter) —Solar Inverter	HOME PAN SYSTEM MENU Fri, Jul 26, 2013 5:41 pm Outdoors 80° / 55% Humidity 37A118 Cool mode Following schedule	US	Honeywell, Silverspring, Itron, Mueller systems, Master Meter, Night Hawk, Advanced Energy, Morningstar
			EMEA	Landis&Gear (merged in Toshiba), TQ SYSTEMS, SMA Solar, Solar Edge, Schneider Electric
		FOCUS AVAN THE SECOND STATE OF THE SECOND STAT	China	Sunrise, Kaifa, Wasion, Onbone, Chint, Orient, Shijiazhuang KE Group, Guangdong Hao Di Innovation&Technology, ZhengZhou Micsin Electron Technology, Samil Power, Omnik New Energy, SUNGROW
			Korea	I&C technology, PSTEC, LS IS



Application	Detail Application	Example		Customers
	Industrial · Motor Control · Servo Motor		EMEA	SEW Euro Drive, Moog, Elmo, ABB, B&R automation
			Japan	Fanuc,
	Industrial • Infrared Detector • Infrared Camera		US	Flir, Fluke, Raytek, LumaSense, ICI
Industrial			EMEA	Infratec, Xenics, KIMO, Jenoptik
& Commercial			China	Guide Infrared, Sate Infrared, Dali, ULIRvision
			Korea	I3systems
	Industrial		US	Schlumberger, Honeywell
	· Down the hole drilling		EMEA	Bauer, Siemens



Application	Detail Application	Example		Customers
	IT		US	EMC, IBM, HP, NetApp, Dot Hill, DELL, Seagate(Xyratex)
	• Storage/Data center . RAID		China	Inspur, Sugon, Hangzhou Lihong, Zhejiang uniview technologies
	IT • Embedded computer/System	Embedded Computers	US	Emerson, Kontron, KRTKL
Industrial			EMEA	TQ SYSTEMS, KONTRON
& Commercial			China	SBS Science&technology
			Korea	LK 11
	IT Graphia Imaga processor		US	Matrox
	· Graphic Image processor		China	Beijing bird technology development, RGB Link



Application	Detail Application	Example	Customers		
	IT	MITAL POLICE OF THE PROPERTY O	US	Xilinx, Altera	
	· MCU(Micro Controller Unit)	ABUSINO DE LA COMPANIA DEL COMPANIA DE LA COMPANIA DEL COMPANIA DE LA COMPANIA DE	China	FreeFPGA, Terasic	
	· FPGA Ref. Board	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Taiwan	Nuvoton	
	Office Appliance		Japan	Panasonic, Xerox, RICOH, Toshiba	
	• IP Phone/VoIP Phone • Fax / Copy machine / Multi-Functional Printer		US	Avaya, Polycom, HP	
			EMEA	Unify(Old Siemens Enterprise), Audio Codes	
Industrial &			China	Varicut	
Commercial			Korea	Intsane	
	Т. 4 Г.	W REVISION BELIEVE STATE OF THE	Japan	Shimadzu	
			US	Tektronics, Keysight, Teledyne LeCroy, DRANETZ	
	Test Equipment Oscilloscope / Measuring Equipment	RIGOL DEVICES UNA SECOND STATE OF SECOND STATE	China	Rigol, Siglentech, Uni-Trend, Jiangsu Lvyang electronics, micsig, NANJING SAMPLE INSTRUMENT, The 41st Institute of CETC	
			Taiwan	Acute, Gwinstek	



Application	Detail Application	Example		Customers
		ADVANCE OF THE PARTY OF THE PAR	Japan	ADVANTEST
			US	Fluke, Teradyne, NexTest, LTX Credence
	Test Equipment Semiconductor Tester		EMEA	BST International
	Semiconductor rester		China	BEIJING JICHENG TEST TECHNOLOGY, Top Electrical Technology, Elitech, SUER ELECTRIC
Industrial &	Test Equipment · Spectrum Analyzer · Electronic Scale	Quentum 4	Japan	Canon
Commercial			US	XIA
			China	Gratten
			US	Fluke, Viavi, NI
	Test Equipment		Japan	Anritsu
	 Factory Test Equipment Network Test		EMEA	BST International, Anite
			China	BEIJING JICHENG TEST TECHNOLOGY



Medical

Application	Detail Application	Example		Customers
		PO.300 Jains Market 61 61 95 122 132 132 134 135 135 135 135 135 135 135	Japan	TOSHIBA
	· Medical Monitor		EMEA	PHILIPS
	· Eye Examination Machine		China	Mindray
			Korea	SAMSUNG MEDISON, Hubitz
	 Ultra Sound Scanner CT/MRI X-ray Image		US	GE Healthcare, Carestream
Medical			EMEA	Esaote, SIEMENS, Zeihm Imaging
			China	Mindray
			Korea	I3systems
	· Molecular/Generic analyzer		US	Cepheid, HOLOGIC
			EMEA	Roche Diagnostics
			Korea	Optolane, Nanoentek, Nanobiosys, Bioneer



Network/ Communication

Application	Detail Application	Example	Customers																															
			Japan	NEC, HITACHI, Fujitsu, Kyocera, Alaxala, AVAL data																														
• Switch • Router • Network System Security • Base Station			paloato	 Router Network- Security 	Router Network- Security	paloalto	- Paloalto		Daloalto	paloalto	paloalto	- Land alto	Daloalto	- Daloalto	paloalto	ar paloalto		paloalto															US	Cisco, Palo Alto NW, ALU, Juniper, cPacket, F5 Networks, Ciena, IXIA, Avaya, Zhone, Fortinet, Benu, JDSU, Keymile, Extreme, Dragonwave, MRV, Fujitsu NW, Arista, Blue Coat, Cyberoam, Tellab, Calix, Netgear, D-Link, NSFOCUS, BB ELECTRONICS, DIALOGIC, DATACOMM
	 Router Network- Security 	·Router																	EMEA	ECI-Telecom, Rad, Radware, Actelis, Telrad, NSN, Ericsson, SPIRENT														
		NETWORKS				China	Huawei, ZTE, FiberHome, H3C, Routon, TwoWing, New Greennet Tech, Comba, Guangzhou Gaoke, DP tech, SANGFOR, RUIJIE, DCN, MAIPU, WAYOS, TG-NET, D-Link, netcore, Tenda, UTT Technologies, ZBT, LB-LINK, Venustech, Hillstone Networks, Netpower, Uniview, Telepower comm.																											
															Taiwan	Edge-Core Networks																		
		Korea	Dasan Networks, ubiQuoss, COWEAVER, Samsung																															



Military/ Aerospace/ Automotive

Application	Detail Application	Example	Customers		
			US	Lockeeh Martin, Raytheon, Boeing, GE, Northdrop Grunman, Aeroflex, General Dynamics, Minco, Micross, Honeywell, BAE systems, DRS TECHNOLOGIES, NORTHRUP GRUMMAN	
	· Military&AeroSpace		EMEA	3DPlus, Elbit, Safran	
Military & AeroSpace / Automotive			China	Wuhan Guide Infrared, Guangzhou Haige Communications	
			Korea	SAMSUNG Thales, LIG Nex1, DOOSAN DST, Hyundai Heavy Idustrial	
	 Automotive Infotainment GPS Driver Information 		Japan	Clarion, Pioneer, Denso, Asin AW, Hitachi 金属	
			US	Honeywell	
			EMEA	Continental, Bosch, Delphi, Magneti Marelli, Hella	
	- Drive train		China	Wuhan Guide Infrared	
			Korea	Hyundai Mobis, Mando, Mando Hella, Fine Digital	



